

# **REAL POWER FLOW 633** **RPF 633**

**REAL POWER FLOW 633**, a high-range water-reducing and strength-accelerating admixture for concrete that complies with ASTM C494 Type A and Type F, AS 1478 and BS 5075 specifications.

## **General Description**

**REAL POWER FLOW 633** is a new generation high-range water-reducing admixture for concrete. Due to the excellent high flowing and water reduction ratio, it will extend the slump retention and also provides high strength and high durable concrete to comply with modern construction engineering request. With a high-water reduction capability, **REAL POWER FLOW 633** reduces permeability and accelerates early strength gain.

**REAL POWER FLOW 633** is formulated from polycarboxylate acid that gives a substantially longer working life than melamine-based and sulphonated naphthalene superplasticizer. **REAL POWER FLOW 633** does not contain calcium chloride.

## **Recommended For**

- Pumped concrete
- Slender structures
- Ready mixed concrete
- Self-compacting concrete
- Precast and pre-stressed concrete
- Structures with congested reinforcements
- Early removal of formwork for faster turnover

## **Advantages / Benefits**

- High workability without segregation
- Improves cohesion and reduces bleeding
- Improves pumpability
- Reduces permeability, high durability concrete
- Normal set without retardation
- Reduces building noise
- High early and ultimate strengths
- Less vibration required
- Various product applications from ordinary to high-strength concrete due to its' high-water reducing rate and excellent strength

## Recommended Dosage

**REAL POWER FLOW 633** is recommended at a typical dosage rate of 500ml - 1,500ml per 100kg of cement. The dosage rate can be modified to fit variations in cement, aggregate or job conditions or where special performance characteristics are required.

REAL POINT SDN BHD recommends that special mix designs with dosage rates outside recommended rate or with cement reductions be developed in consultation with our representative to achieve specified requirements.

At the recommended dosage rate of **REAL POWER FLOW 633**, it does not affect the setting time of the concrete but at a higher dosage slight retardation and higher air content may occur.

## Effects Of Overdosing

An overdose of double the recommended rate of **REAL POWER FLOW 633** will result in significant retardation. When overdosing occurs, it is important to maintain adequate curing so that the ultimate strength of the concrete will not be adversely affected but will increase ultimately.

## Packaging

**REAL POWER FLOW 633** is supplied in bulk by tanker or sealed 205 litres drum.

## Storage / Shelf Life

**REAL POWER FLOW 633** can be stored for 6 months in tank and 1 year in tightly sealed original drum.

## Dispensing

REAL POINT SDN BHD will supply and install a complete line of electrically-operated automatic dispensing equipment. Our technical department can assist with recommendations on suitable dispensing equipment and installation to meet a unique job site conditions.

## Health and Safety Precaution

**Inhalation:** In case of discomfort, move to a ventilated area. **Skin Contact:** Flush skin thoroughly with water.

**Eye Contact:** Flush eyes with water and carefully rinse under eyelids. If irritation persists, consult a physician. **Ingestion:** Immediately rinse mouth with water. Do not induce vomiting. If conditions worsen, consult a physician immediately.



### STATEMENT OF RESPONSIBILITY

The technical information and application advice given above are based on the present state of our best scientific and practical knowledge. As the information above is of a general nature, no assumption can be made as to the suitability of the product for a particular application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of the product for their intended use.

Field service where provided, does not constitute supervisory responsibility. The owner, engineer or contractor may reject or modify any suggestions made by REAL POINT SDN BHD either orally or in writing since ultimately it is their responsibility and not REAL POINT SDN BHD for carrying out procedures appropriate to a specific application.

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